# HELICAL TURBINE METERS

# LOWER YOUR TOTAL COST OF OWNERSHIP

Our innovative measurement solutions provide you the greatest flexibility to address flow rate changes, both *within* and *between* pipeline diameters through our flexible flowrate cartridge design. The Heliflu<sup>™</sup> TZN flowmeter is designed for high accuracy liquid measurement from very light LPG products to heavy crude oils. Our advanced design and robust construction of the Heliflu<sup>™</sup> TZN makes it the perfect choice for use in the world's most demanding applications, environments and industries.

### **KEY BENEFITS**

- Custom calibrated to your specified viscosities
- Suitable for high viscosities (greater than 350 cSt)
- Minimal sensitivity to density and viscosity variations
- Superior linearity & repeatability over wide flow ranges
- Addresses production life cycle changes:
  Downsizing "DS" & Flexible Flowrates "FF"
- Low pressure drop and lower energy consumption
- Low downtime customer serviceable
- Easy to prove ideal solution for Master Meters
- Superior pulse stability reduces required prover volume
- Proven robust technology / Long term reliability
- Complies with global certifications and standards
- Faure Herman's 90+ years of metering experience

# PRODUCT APPLICATIONS

- Custody transfer measurement
- Pipeline measurement
- Marine terminal
- Tanker loading/offloading
- LACT

- Master metering
- Storage management
- FSO & FPSO metering
- Leak detection
- Oil production allocation

# **OUR HISTORY, VALUES & ENDURING COMMITMENT**

# Leading Metrology since 1925

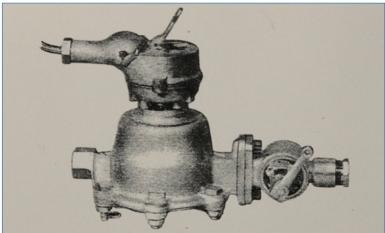
Jean Faure Herman was an automobile importer who had a curious & inventive mind. He noticed one of the major challenges facing the nascent airplane industry was trying to reliably measure fuel consumption. So, in 1925, he invented the oscillating piston flow meter and solved that mechanical issue. The adoption of his meter by the airline industry was the inspiration that launched the creation of the Faure Herman company in Boulogne Billancourt, France.

From that first metering solution that enabled the world's earliest flying machines – and aviators– to safely and reliably reach much greater flying distances, we continue Jean Faure Herman's legacy of innovative thinking and precision engineering with an ongoing commitment to inventive and efficient solutions. The results can be found in the design, manufacture, assembly & calibration of our portfolio of products.

We also recently established a world-class calibration facility with a unique combination of fluids and proving capabilities that help today's clients achieve the highest quality of measurement performance available.



Original Faure Herman factory



Initial oscillating piston meter prototype



Current Faure Herman calibration laboratory

### Customer service has been our commitment for almost a century.

We value your business and work hard to keep it. Our size, agility and expertise allow us to be highly responsive in today's challenging environment. We are ready, willing and able to respond quickly and efficiently to your manufacturing, calibration or service needs.

# WE INVENTED THE HELICAL TURBINE METER

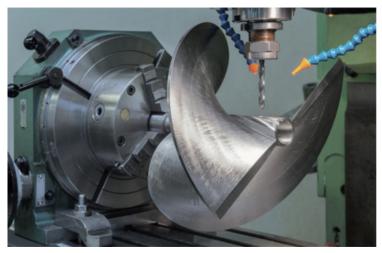
### ADVANCED ROTOR FOR SUPERIOR PERFORMANCE AND RELIABILITY

With our helical rotor, fluid velocity remains parallel to the blade, making it less sensitive to variations in viscosity and density. The helical rotor shape, rounded front edge and light weight materials improve stability and linearity even in high viscosity fluids – *while reducing bearing wear*. Every Heliflu<sup>™</sup> rotor we manufacture is optimized in our world-class calibration lab to fit your specific application requirements.

### REMOVABLE CARTRIDGE FOR EASY MAINTENANCE

- Interchangeable precalibrated spare cartridges
- Easy cartridge replacement (generally less than an hour)
- Only cartridge return is required for calibration
- Easily maintain meters with minimal spare parts
- Limited downtime & interruption of service
- Lower Total Cost of Ownership (TCO)





The rotor is manufactured from one solid block (no welded parts) of primarily titanium or aluminum. Detailed engineering analysis proves monoblock construction increases reliability and performance.

### **EASY TO INSTALL**

The TZN features a plug and play design. The TZN is more compact than other metering technologies. It may also be installed either horizontally or vertically (upward flow). A flow conditioner is recommended upstream of the meter. While the TZN accepts bi-directional flow, only the upstream flow is quantified. It features a simple pulse output that works with any flow computer. The Heliflu<sup>™</sup> TZN is available in either of two hazardous area electrical protection modes: Explosion Proof or Intrinsically Safe.

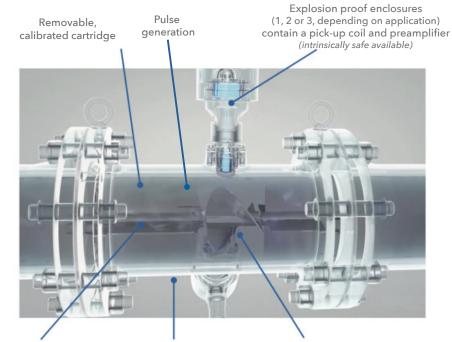


Please consult Faure Herman and the installation manual for full installation instructions.

# WE IMPROVE PERFORMANCE - CONTINUOUSLY

Every Heliflu<sup>™</sup> measures your product accurately! Fluid flowing through the Helical turbine meter turns the rotor at a speed directly proportional to the flow. Each revolution corresponds to a precise and constant volume. Magnets mounted in the rotor induce electrical pulses in an adjacent pick-up coil. These resulting pulses are also directly proportional to the flow.

See it in action: www.faureherman.com/video



Robust tungsten carbide or graphite bearing

Body material: carbon steel, stainless steel; others available Helical rotor offers superior linearity & repeatability



# **PATENTED DESIGN FOR SEVERE CONDITIONS**

# Our Patented Helifu<sup>™</sup> TZN CUS Handles Difficult Measurement Applications

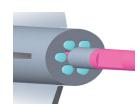
Meters are often negatively affected by certain industry contaminants. This can reduce performance and significantly increase operating costs. Faure Herman's patented Heliflu<sup>™</sup> TZN CUS rotor and bearing design minimizes the measurement impact of DRA, wax, fibers, chalk, sand and other impurities. The stainless steel sleeve, titanium rotor and tungsten carbide bearings provide superior resistance to corrosion and extend the service life of your meter. If your conditions change, the cartridges are interchangeable; a STD meter can be converted to a CUS with ease. Yet another example of how our innovative thinking helps lower your total cost of ownership (TCO).



Dynamic thrust bearing



Swept wing rotor



Fixed shaft principle

# WE LOWER YOUR TOTAL COST OF OWNERSHIP

Your Largest Single Operating Cost Is Energy

### **PROBLEM**: Higher pressure drop = higher energy costs

The energy required to move fluids in any system is directly proportional to the pressure drop across the system. As pressure drop increases, you need more energy to power the flow.

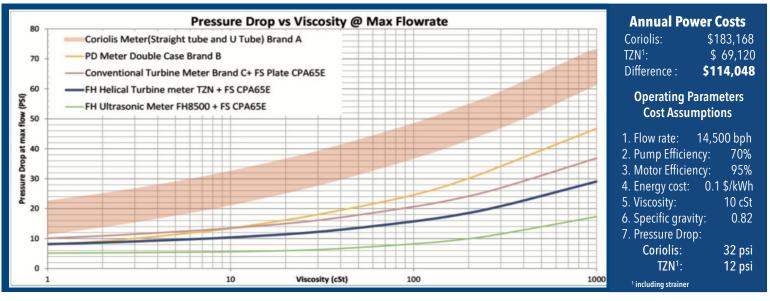
**SOLUTION:** Low pressure drop = lower power use Our Heliflu<sup>™</sup> family of helical turbine meters has significantly lower pressure drop compared to Positive Displacement (PD), Coriolis or conventional turbine meters.

### **SAVINGS:** 3x more energy efficient than Coriolis meters

Using exact operational parameters, annual power operating costs are  $\sim$  3x higher for a Coriolis meter (\$183,168) than a Heliflu<sup>™</sup> TZN (\$69,120), thanks to lower pressure drop. (see below).

### **RETURN ON INVESTMENT:** Increasing ROI & lower TCO

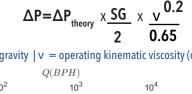
Your payback on a 10" Heliflu<sup>™</sup> TZN is approximately 5 months with annual energy savings of **\$114,048** – and savings multiply with each additional meter run and compound yearly.

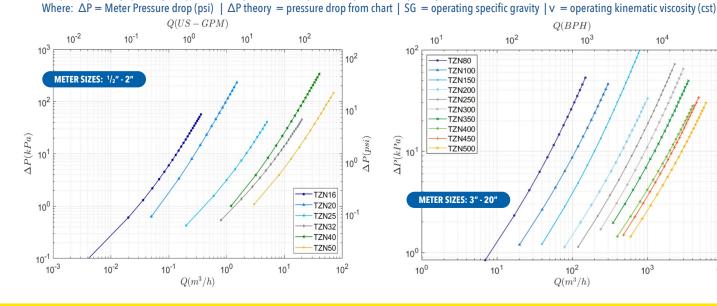


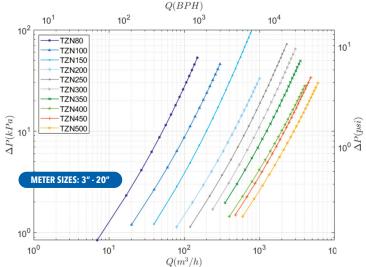
### **CALCULATE THE SPECIFIC PRESSURE DROP FOR YOUR TZN METER:**











# **PREMIER FLOW RATE & VISCOSITY COMBINATIONS**

Custom calibration is a critical differentiator at Faure Herman



We continue to strategically invest in our world class calibration facility, ensuring one of the largest flow rate and fluid viscosity calibration selections on the globe.

# WE CUSTOM TUNE & PROVE EVERY METER AT OUR WORLD-CLASS CALIBRATION FACILITY

While we start each meter with a precise machining process on state of the art CNC equipment that delivers the highest compositional integrity and accuracy possible, we complete every meter by customizing its individual performance to your exact intended real-world specifications.

# We adjust and optimize each rotor to improve linearity across the widest range of flow rates & fluid viscosities

We also calibrate with actual hydrocarbons – *not water*. This distinct step helps ensure every meter performs as expected in the field. With the addition of our thermally controlled fluid system, we now more precisely regulate liquid temperatures during calibrations, resulting in a more stable thermal profile and improved repeatability.

Additionally, our calibration facility is designed so we can respond quickly to customer needs. Unlike other calibration facilities, we can change fluids and line sizes rapidly to provide calibration services on an 'as needed' basis. That means you can get immediate service as compared to having to wait for a slot in a fixed production schedule. This results in fast response, quicker equipment deliveries and improved project scheduling timelines.

"If a meter is proved and operated on liquids with inherently identical properties and operating conditions (e.g., viscosity & flow rate), the highest level of accuracycan be anticipated." — API MPMS Section 5.3.7.2

### WIDEST RANGES AVAILABLE

Flow Rates: 0.012 - 9,300 m<sup>3</sup>/hr 0.075 - 58,500 Bbl/hr

Viscosity: Gasoline to heavy crudes 0.5 - 1,000 cSt

Flex Scheduling: quick response to meter size & viscosity requests

Calibration: bench uncertainties meet most stringent requirements

Traceability: fully established to international standards

Results: globally-recognized calibrations adhere to ISO 17025 & ILAC MRA

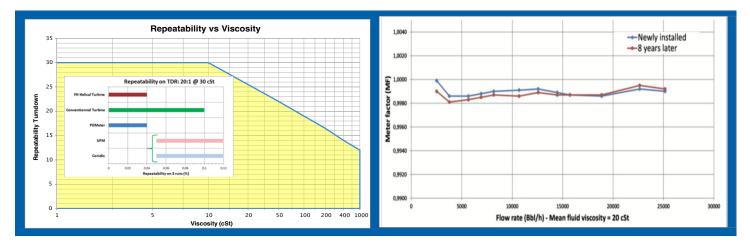
**Proving**: multiple test benches to prove the range of meter line sizes

# IF YOU MEASURE IT - CALIBRATIONS MATTER Premier Repeatability Provides Long Term Performance Stability

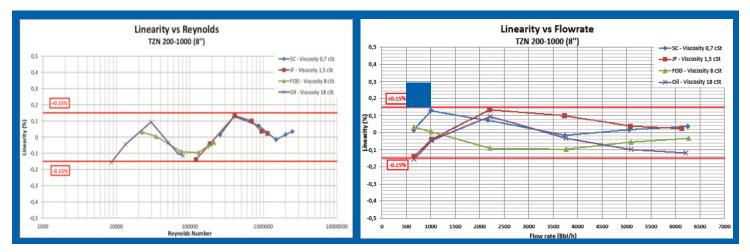
The simplicity and robustness of the Heliflu<sup>™</sup> design, combined with our unique custom calibrations, ensures performance stability over many years. Continuous, repeatable operation and low maintenance requirements extend your operational budget.

### **EXCEPTIONAL LINEARITY WHETHER CALIBRATED ON SINGLE OR MULTIPLE PRODUCTS**

Repeatable measurement under the same flow conditions is a critical element of uncertainty calculation requirements. According to API MPMS & OIML R117-1, Heliflu<sup>M</sup> TZN meters can have 30:1 repeatability turndown ratio at better than 0.04%. across a wide range of viscosities. TZN meters easily perform at  $\leq$ 0.04% over 5 proving runs, ensuring custody transfer quality uncertainty. Additionally, the superior pulse stability allows the TZN to easily generate an uncertainty of  $< \pm$  0.027% as required by API MPMS 4.5, making the TZN an excellent choice for Master meter applications.



When calibrated to your specific flow conditions, your meter has a dedicated calibration curve and K-factor(s) if multiple products are being measured. For multiple product applications, a Reynolds number graph may be used. Plotting calibration results on a Re # graph highlights the capability of viscosity indexing. Viscosity indexing uses a 7 degree polynomial function to linearize individual calibration curves into a single overlapping curve. This generates a single K-factor for multiple viscosity products across the entire flow ranges of the meter. Single K-factors can also be generated for multiple products while maintaining custody transfer uncertainty requirements for up to 4 products as seen below.



# **WE FOCUS ON FLEXIBLE CONFIGURATIONS**

Offering A Wide Range Of Product Options

We work closely with every client to help them choose the best meter configuration for their application. The range of sizes, materials, electrical configurations, ANSI ratings available, etc. are critical to providing flexibility to support our clients' measurement needs.

- Heliflu™ meters range from diameters of 1/2" to 20", measuring flow rates from 0.75 Bbl/hr to 58,495 Bbl/hr
- We have multiple materials available for our meter bodies, bearings, and rotors, depending on application
- Our meters are manufactured in ANSI ratings of 150 2500
- Each meter may be equipped with 1, 2 or 3 electronic signal outputs
- Totalizers may be mounted on one of the outputs, providing a local meter readout for comparison with readings at the flow computer





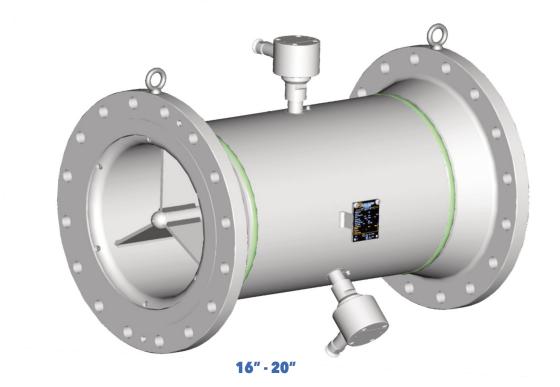




THREADED:  $\leq 2''$ 

- WAFER STYLE: ≤ **6**″
- 1/2" 3"

4" - 14"



# **DOWNSIZING – FOR OPTIMAL FLOW EFFICIENCY**

**Our Tradition of Inventive Engineering Solutions Continues** 

**Lifecycle Flow Variance.** Over a production field's lifecycle it is common to see flowrate reduction, sometimes as much as 80-90%. Such severe reductions in flow pose serious challenges to measurement. Depending on degree of flow reduction, meters and sometimes piping must be replaced to remediate the situation. This remedy is expensive in both capital and operational perspectives, as well as requiring major outages and complex planning to accomplish.

# **COST EFFECTIVE SOLUTIONS EASILY SOLVE COMMON FIELD ISSUES**

- *Flexible Flow* We offer multiple flow rate cartridges that can be easily substituted for greater flow range flexibility within an existing line size (up to 50% as seen in Tables 2 & 3).
- **Downsizing** We have designed special meter bodies to address an even greater degree of flow reduction (up to 75%) as seen in Table 1 below.

These options are implemented without requiring any piping changes, and each offers you a cost effective solution with precision accuracy – helping you lower your total cost of ownership

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NPS "	<b>STD</b> MODELS		(m <sup>3</sup> /h) <sup>(1)</sup>		(GPM) <sup>(1)</sup>		(BPH) <sup>(1)</sup>		Length <sup>(2)</sup>		Mass <sup>(3)</sup>		Filtration <sup>(4</sup>	
			min	max	min	max	min	max	mm		kg	Lbs	mm	Mesh
1 <sup>1/4</sup>	32-2*	1 <sup>1/4</sup> - 880*	0.2	2	0.88	8.8	1.26	12.60				13.5	0.425	40
	32-3*	11/4 - 1320*	0.3	3	1.32	13.2	1.90	19.00	140	= 33/64	6			
	32-5*	1 <sup>1/4</sup> - 2200*	0.5	5	2.20	22	3.15	31.50	140	500/01	0			
	32-10*	1 <sup>1/4</sup> - 4400*	1.0	10	4.4	44	6.30	63.0						
<b>1</b> 1/2	40-8*	1 <sup>1/2</sup> - 3500*	0.8	8	3.5	35	5.03	50.3	156		7	15.5	0.5	35
	40-12*	1 <sup>1/2</sup> - 5300*	1.2	12	5.3	53	7.55	75.5		6 <sup>9/64</sup>				
	40-15*	1 <sup>1/2</sup> - 6600*		15	6.6	66	9.45	94.5						
	40-20*			20	8.8		12.6	126						
3			-		-	-		-	235	925	21	46	0.85	20
			-			-	-	-		-				
		-	,	-	-			-	-	12		55	1.4	14
4					-	-	-		305		25			
6											45	100		<u> </u>
							-	-		14			1.7	12
	150 - 250* 150 - 300*	6 - 1570* 6 - 1890*	30	300	110	1,101	157	1,572	356					
	NPS " 1 <sup>1/4</sup> 1 <sup>1/2</sup> 3 4	NPS      32.2*        11/4      32.3*        32.10*      32.10*        40.8*      40.12*        11/2      40.12*        40.15*      40.20*        30      80.50*        100.70*      100.110*        100.150*      150.200*        6      150.250*	NPS "      STD MODELS        32-2*      1 <sup>1/4</sup> -880*        32-3*      1 <sup>1/4</sup> -1320*        32-5*      1 <sup>1/4</sup> -1320*        32-5*      1 <sup>1/4</sup> -4400*        32-10*      1 <sup>1/4</sup> -4400*        40-8*      1 <sup>1/2</sup> -5300*        1 <sup>1/2</sup> 40-12*      1 <sup>1/2</sup> -6600*        40-15*      1 <sup>1/2</sup> -8800*      80-30*        3      80-30*      3-190*        30      80-50*      3-315*        100-70*      4-440*      100-110*        4      100-150*      4-945*        150-200*      6-1260*        6      150-250*      6-1570*	STD MODELS      (m <sup>3</sup> )        11/4      32-2*      11/4-880*      0.2        32-3*      11/4-1320*      0.3        32-5*      11/4-200*      0.5        32-10*      11/4-200*      0.5        32-10*      11/4-200*      0.5        32-10*      11/2-3500*      0.8        11/2      40-8*      11/2-3500*      0.8        11/2      40-12*      11/2-6600*      1.5        40-15*      11/2-6600*      1.5        40-20*      11/2-8800*      2        3      80-50*      3-315*      5        100-70*      4-440*      7        4      100-70*      4-945*      15        100-110*      4-99*      11        100-150*      4-945*      15        150-200*      6-1260*      20        6      150-250*      6-1570*      25	STD MODELS      (m³/h) (1)        1/4      32·2*      11/4·880*      0.2      2        32·3*      11/4·1320*      0.3      3        32·5*      11/4·200*      0.5      5        32·10*      11/4·4400*      1.0      10        11/2      40·8*      11/2·5300*      0.8      8        11/2      40·12*      11/2·6600*      1.5      15        40·20*      11/2·8800*      2      20      3        30      80·30*      3·190*      3      30        30      80·50*      3·315*      5      50        100·70*      4·440*      7      70        100·10*      4·690*      11      110        100·150*      4·945*      15      150        40      110*      4·690*      11      110        100·150*      4·945*      15      150      150        40      10·10*      4·690*      11      110        100·150*      4·945*      15      150        150·200*	NPS "      STD MODELS      Raises and select the	NPS      STD MODELS      (m³/h) (1)      (GPM) (1)        11/4      32-2*      11/4-880*      0.2      2      0.88      8.8        32-3*      11/4-1320*      0.3      3      1.32      13.2        32-5*      11/4-2200*      0.5      5      2.20      22        32-10*      11/4-4400*      1.0      10      4.4      44        11/2      32-5*      11/2-5300*      1.2      12      5.3      55        11/2      40-8*      11/2-3500*      0.8      8      3.5      35        11/2      40-12*      11/2-5300*      1.2      12      5.3      53        11/2      40-15*      11/2-6600*      1.5      15      6.6      66        40-20*      11/2-8800*      2      20      8.8      88      32        3      80-50*      3-315*      5      50      22      220        4      100-70*      4-440*      7      70      31      308        3      100-70*      4-945* <t< td=""><td><math display="block">\begin{array}{c c c c c c c c c c c c c c c c c c c </math></td><td>NPS      STD      NODELS      Range        11/4      32:2*      11/4.880*      0.2      2      0.88      8.8      1.26      12.60        32:3*      11/4.1320*      0.3      3      1.32      13.2      1.90      19.00        32:5*      11/4.200*      0.5      5      2.20      22      3.15      31.50        32:5*      11/4.200*      0.5      5      2.20      22      3.15      31.50        32:10*      11/4.400*      1.0      10      4.4      44      6.30      63.0        11/2      40.62*      11/2.350*      0.8      8      3.5      35      5.03      50.3        11/2      40.12*      11/2.8800*      2      20      8.8      88      12.6      126        40:20*      11/2.8800*      2      20      8.8      88      12.6      126        30:50*      3.315*      5      50      22      20      8.8      88      12.6      126        40:0</td><td><math display="block">\begin{array}{c c c c c c c c c c c c c c c c c c c </math></td><td>NORESIZED METER OPTIONS AVAILABLE - 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\* Indicate smaller cartridge (one size less than flange interface).

(1) Maximum flowrate should be limited to 80-90% of Max capacity for continuous operations

(2) Flange to flange dimension

(3) Indicated masses are for class #150

(4) After a period of critical monitoring, the filtration degree can be relaxed to reduce strainer maintenance and pressure losses, e.g. MESH 14 to MESH 12 on a 4" meter (consult Faure Herman)

# **SMALL LINE SOLUTIONS - BIG PERFORMANCE**

Products flowing in smaller line sizes are critical to many applications in refineries, offshore production platforms and upstream land-based operations. We offer an array of precision solutions for these applications with several styles of meters, materials and bearings to adapt to fluids other than hydrocarbons.

For very light or refined products, we offer a 4-bladed aluminum helical rotor with graphite bearings, while our 2-bladed titanium helical rotor with tungsten carbide bearings is suited for higher viscosity applications.

Metering for LACT units, buy-back measurement offshore, butylene and liquid propane transfers - each of these requirements can be met utilizing one of our Heliflu™ family: TZN, TCX, TLM or CTA.

TABLE	DN	NDC	0110		Range											
	mm	NPS "	CUS or STD MODEL		(m³/h)		(Gl	PM)	(BPH)		Length <sup>(1)</sup>		Mass <sup>(2)</sup>		Filtration <sup>(3)</sup>	
					min	max	min	max	min	max	mm	"	kg	Lbs	mm	Mesh
	1/	1/0	16-012	1/2-055	0.012	0.12	0.055	0.55	0.075	0.75	130	5 <sup>1/8</sup>	3.5	0	0.15	100
1	16	1/2	16-025	1/2-110	0.025	0.25	0.110	1.10	0.160	1.60	130	5 1/0	3.5	8	0.15	100
	00	2/4	20-05	3/4-220	0.05	0.5	0.22	2.2	0.31	3.1	400	5 <sup>1/8</sup>			0.355	45
eaded type TZN (Size ≤ 2″)	20	3/4	20-1	3/4-440	0.1	1	0.44	4.4	0.63	6.3	130	5''°	4	9		
			25-2	1-880	0.2	2	0.88	8.8	1.26	12.6						40
			25-3	1-1320	0.3	3	1.32	13.2	1.90	19.0						
	25	1	25-5	1-2200	0.5	5	2.20	22	3.15	31.5	130 5 <sup>1/8</sup>	5 <sup>1/8</sup>	5	11	0.425	
Y			25-10	1-4400	1	10	4.4	44	6.30	63.0						
			25-15	1-6600	1.5	15	6.6	66	9.40	94.00						
			32-8	1 <sup>1/4</sup> - 3500	0.8	8	3.5	35	5.03	50.3				13.5	0.50	35
			32-12	1 <sup>1/4</sup> - 5300	1.2	12	5.3	53	7.55	75.5		5 <sup>33/64</sup>	6			
Wafer style (Size $\leq 6''$ )	32	1 <sup>1/4</sup>	32-15	1 <sup>1/4</sup> - 6600	1.5	15	6.6	66	9.45	94.5	140					
			32-20	1 <sup>1/4</sup> - 8800	2	20	8.8	88	12.60	126.0						
			32-30	1 <sup>1/4</sup> - 13200	3	30	13.2	132	19.00	190.0						
<b>P</b>			40-30	1 <sup>1/2</sup> - 13200	3	30	13.2	132	19.0	190					0.50	35
	40	1 <sup>1/2</sup>	40-40	1 <sup>1/2</sup> - 17600	4	40	17.6	176	25.2	252	156	6 <sup>9/64</sup>	7	15.5		
			40-45	1 <sup>1/2</sup> - 19800	4.5	45	19.8	198	28.3	283						
			50-30	2-13200	3	30	13.2	132	18.9	189				26.5		20
½ to 3" TZN	50	2	50-40	2-17600	4	40	17.6	176	25.2	252	100	-3/32	10		0.85	
	50	2	50-50	2-22000	5	50	22.0	220	31.4	314	180	7 <sup>3/32</sup>	12			20
			50-70	2-30800	7	70	30.8	308	44.0	440						

# <sup>1</sup>/<sub>2</sub>" - 2" DIAMETER METERS WITH FLEXIBLE FLOWRATE TECHNOLOGY

(1) Flange to flange dimension

(2) Indicated masses are for class #150

3) After a period of critical monitoring, the filtration degree can be relaxed to reduce strainer maintenance and pressure losses

Models in shaded background are approved according to OIML R-117 (Class 0.3)

Thre

# **GREATEST FLOW RATE FLEXIBILITY – PERIOD**

Our Heliflu<sup>™</sup> family of liquid measurement products provide you the greatest flexibility in addressing varying flow rates, both within line sizes (Flexible Flow) and between line sizes (Downsizing). These inventive solutions have proven invaluable for our customers the world over, enabling them to address changes in production flow without requiring a change of the entire meter.

# **3" TO 20" DIAMETER METERS - FLEXIBLE FLOWRATE TECHNOLOGY**

DN		CUIC -	- 670		Ra	inge								
DN mm	NPS		CUS or STD MODELS		<b>h)</b> <sup>(1) p. 10</sup>	(BPH	<b>)</b> (1) p.10	Length	1 <sup>(2) p.10</sup>	Mass <sup>(3) p.10</sup>		Filtration <sup>(4)p.10</sup>		
				min	max	min	max	mm		kg	Lbs	mm	Mesh	
		80 - 70	3 - 440	7	70	44	440			5				
		80 - 110	3 - 690	11	110	69	692	-	925					
30	3	80 - 150	3 - 945	15	150	94	943	235		21	46	1.4	14	
		80 - 180	3 - 1130	18	180	113	1,132							
		100 - 165	4 - 1040	17	165	104	1,038							
	_	100 - 200	4 - 1260	20	200	126	1,258							
00	4	100 - 250	4 - 1570	25	250	157	1,572	305	12	25	55	1.7	12	
		100 - 300	4 - 1890	30	300	189	1,887	-						
		150 - 400	6 - 2515	40	400	252	2,516	356	14		100	2.36	8	
50	6	150 - 600	6 - 3775	60	600	377	3,774			45				
	Ū	150 - 800	6 - 5030	80	800	503	5,032							
		200 - 800	8 - 5030	80	800	503	5,032				165			
200	~	200 - 1000	8 - 6290	100	1,000	629	6,290					2.8	_	
	8	200 - 1200	8 - 7550	120	1,200	755	7,548	406	16	75			7	
		200 - 1400	8 - 8800	140	1,400	881	8,806							
		250 - 1200	10 - 7550	120	1,200	755	7,548	508	20					
50	10	250 - 2000	10 - 12600	200	2,000	1,258	12,580			115	255			
		250 - 2300	10 - 14500	230	2,300	1,447	14,467							
		300 - 2000	12 - 12600	200	2,000	1,258	12,580					3.35	6	
	10	300 - 2400	12 - 15100	240	2,400	1,510	15,096	610	24	200	440			
00	12	300 - 3000	12 - 18900	300	3,000	1,887	18,869		24					
		300 - 3400	12 - 21400	340	3,400	2,139	21,385							
		350 - 2500	14 - 15700	250	2,500	1,572	15,725							
50	14	350 - 3500	14 - 22000	350	3,500	2,201	22,014	711	28	240	520			
		350 - 4200	14 - 26400	420	4,200	2,642	26,417							
		400 - 3400	16 - 21400	340	3,400	2,139	21,385							
00	16	400 - 4000	16 - 25200	400	4,000	2,516	25,159	813	32	295	650	4.0	5	
00	10	400 - 4500	16 - 28300	450	4,500	2,830	28,304	013	52	275	0.00	4.0	J	
		400 - 5600	16 - 35200	560	5,600	3,522	35,223							
		450 - 4800	18 - 30200	480	4,800	3,019	30,191							
50	18	450 - 5500	18 - 34600	550	5,500	3,459	34,594	914	36	385	850			
		450 - 7300	18 - 45900	730	7,300	4,592	45,916							
		500 - 6000	20 - 37700	600	6,000	3,774	37,739							
00	20	500 - 7500	20 - 47200	750	7,500	4,717	47,174	1,016	40	550	1,215	4.75	4	
		500 - 9300	20 - 58500	930	9,300	5,850	58,495							





# LOWER PRESSURE DROP & LOWER ENERGY CONSUMPTION



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# **The Original Helical Turbine Flowmeter** Leverage our decades of expertise, innovation and commitment to

customer service to help you lower your total cost of ownership.

# LOWER YOUR TOTAL COST OF OWNERSHIP WITH <u>HELICAL</u> TURBINE TECHNOLOGY

MATERIALS OF CONSTRUCTION									
BODY AND FLANGES		Carbon Steel or Stainless Steel Options: Low Temp Carbon Steel or Duplex (Other upon request)							
INTERNALS Cartridge Rotor Bearings ELECTRICAL ENCLOSURE OPTI	ONS	316L Stainless Steel , Titanium (optional) Titanium or Aluminium Tungsten Carbide or Graphite 316 Stainless Steel or Aluminium Compliance to NORSOK, NACE							
	Μ	ETER TEMPERATURE RA							
		ATEX/IECEx	UL/cUL						
AMBIENTTEMPERATURE	-50°	C to +80°C   (-58°F to +176°F)	-50°C to +80°C   (-58°F to +176°F)						
PROCESS TEMPERATURE	-50°	C to +180°C   (-58°F to +356°F)	-50°C to +150°C   (-58°F to +302°F)						
INGRESS PROTECTION	IP66	)	NEMA 4X						

### METER SPECIFICATION

-50°C to +60°C | (-58°F to +140°F)

-50°C to +60°C | (-58°F to +140°F)

**STORAGE TEMPERATURE** 

METER SIZE FLANGE RATING	1/2" to 20" ANSI 150 to ANSI 2500 (ASME B16.5)*							
ELECTRICAL ENCLOSURE - SENSOR TYPE - PREAMPLIFIER	1 or 2 (3 available on request) Inductive pick-up coil 2 wires   2 wires NAMUR   3 wires Open Collector							
OPTIONAL	Local totalizer available (upon request)							
	PERFORMANCE							
LINEARITY	±0.15% Custody Transfer Applications ±0.10% Premium applications or Master Metering							
REPEATABILITY	<0.04% Custody Transfer Applications <0.02% Premium applications or Master Metering							
MAX FLOW RATE	0.12 to 9,300 m <sup>3</sup> /h   0.75 to 58,500 bbl/h							
VISCOSITY RANGE	0.2 to 350 cSt (higher upon request)							
	METER APPROVALS							
ELECTRICAL	ATEX and IECEx (II2G - IIC T6)   UL/cUL (Class 1 Div 1 Group C, D)							
PRESSURE	PED Directive 2014/68/EU Compliant							
ELECTROMAGNETIC ENVIRONMENT	EMC Directive 2014/30/EU compliant							
METROLOGY	OIML R117-1   MID (Class 0.3)   Other national approvals (upon request)							

\* Consult factory for higher pressures requiring other flange types